

Work Order ID 105613

Thursday, August 08, 2013 2:35:10 PM

105613

Page 1

Item ID: D3493-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Washer

Start Date: 8/8/2013 Start Qty: 50.00

50

Required Date: 8/22/2013 Req'd Qty: 50.00

50

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: MCS

Date: 13-08-08

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3493

Rev A

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA626 & Dwg D34932-Deburr

20

13-8-12

50

4

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

20

13-8-12

50

4

120

QC3- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

BA

13/08/12

50

4

DA
08
9-89

08
7.

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Thursday, August 08, 2013 2:35:10 PM

105613

Page 2

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Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Washer

Start Date: 8/8/2013 Start Qty: 50.00

50

Required Date: 8/22/2013 Req'd Qty: 50.00

50

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: 5T052

0.00

130

Packaging

Memo

0.00

Packaging

50X 11.10.13-08-12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 13-08-14
Cpl 13-8-13

Picklist Print

Thursday, August 08, 2013 2:35:14 PM

Page 1

Work Order ID: 105613

105613

Parent Item: D3493-1

D3493-1

Parent Item Name: Washer

Start Date: 8/8/2013

Required Date: 8/22/2013

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev: A New Issue 06-02-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000		Purchased	No			100		21.3300	0.0291	1.531579			

M304R1 000

304 round bar 1.00

**

Location

MAT029

m126151

Loc Qty

21.33

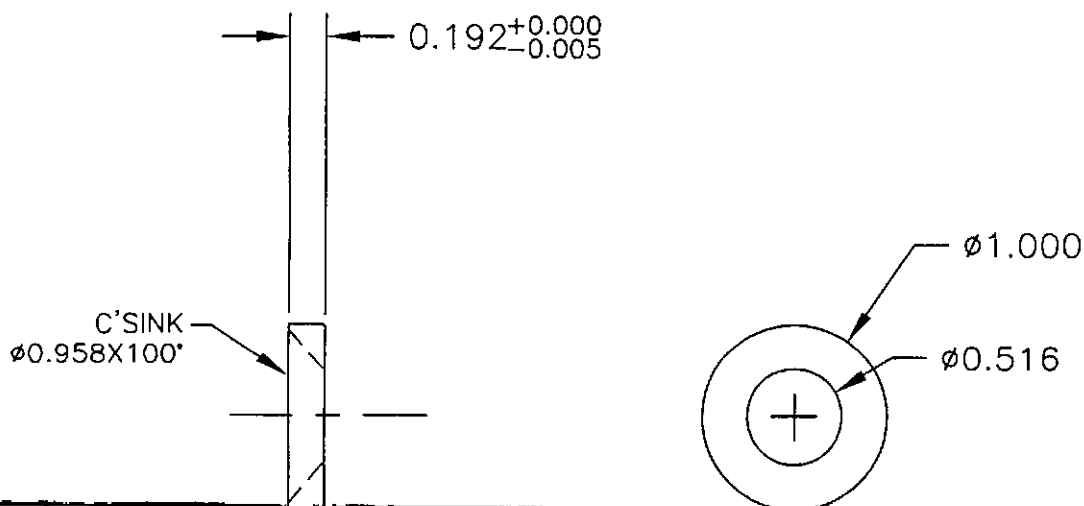
21.33

Loc Code

1.25 24 13.8.12



DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3493	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE WASHER	SCALE 1:1
A	06.01.04	NEW ISSUE	



D3493-1 WASHER

D3493-1 WASHER

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ϕ 1.000 ROUND BAR
(REF DART MATERIAL SPEC M304R1.000)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX

105613
MCS
1308-00
RELEASED
06.02.07

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